



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

StarStuk HMS

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Carcinogenicity: Category 1B.

Specific Target Organ Toxicity (single exposure): Category 2.

Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms

**Hazard Statements**

Causes serious eye irritation.

Causes skin irritation.

May cause drowsiness or dizziness.

May cause cancer.

May cause damage to organs:
cardiovascular system |

Precautionary Statements**Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

IF exposed or concerned: Get medical advice/attention.

Specific treatment (see Notes to Physician on this label).

Storage:

Keep container tightly closed.

Store locked up in a well-ventilated place.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Notes to Physician:

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

This product contains methylene chloride which can be metabolized to carbon monoxide.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Methylene Chloride	75-09-2	40 - 70 Trade Secret *
Non-Hazardous Components	Trade Secret*	10 - 30 Trade Secret *
1,1,1,2-Tetrafluoroethane	811-97-2	7 - 13 Trade Secret *

Carbon Dioxide	124-38-9	0.5 - 5 Trade Secret *
Dimethyl Ether	115-10-6	1 - 5 Trade Secret *
Talc	14807-96-6	< 0.2 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. Get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

This product contains methylene chloride which can be metabolized to carbon monoxide. Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Material will not burn. Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes

Hydrocarbons

Formaldehyde

Methane

Carbon monoxide

Carbon dioxide

Hydrogen Fluoride

Ketones

Toxic Vapor, Gas, Particulate

Condition

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe thermal decomposition products. For industrial or professional use only. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Store away from heat. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Dimethyl Ether	115-10-6	AIHA	TWA:1880 mg/m ³ (1000 ppm)	
Carbon Dioxide	124-38-9	OSHA	TWA:9000 mg/m ³ (5000 ppm)	
Carbon Dioxide	124-38-9	ACGIH	TWA:5000 ppm;STEL:30000 ppm	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m ³	A4: Not class. as human carcin
Talc	14807-96-6	OSHA	TWA:2 mg/m ³	
Methylene Chloride	75-09-2	ACGIH	TWA:50 ppm	A3: Confirmed animal carcin.

Methylene Chloride	75-09-2	OSHA	TWA:25 ppm;STEL:125 ppm	SKIN, 29 CFR 1910.1052
1,1,1,2-Tetrafluoroethane	811-97-2	AIHA	TWA:4240 mg/m3(1000 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust when product is heated. Do not remain in area where available oxygen may be reduced. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polyvinyl Alcohol (PVA)

Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

During heating:

Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection.

Full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:

Liquid

Odor, Color, Grade:

Various colored; strong solvent odor.

Odor threshold

No Data Available

pH

Not Applicable

Melting point	<i>Not Applicable</i>
Boiling Point	<=68 °F
Flash Point	No flash point
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	194.7 psia [@ 68 °F] [<i>Details:charge pressure</i>]
Vapor Density	>=1.0 [<i>Ref Std:AIR=1</i>]
Density	<i>No Data Available</i>
Specific Gravity	1.2 [<i>Ref Std:WATER=1</i>]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>Not Applicable</i>
Hazardous Air Pollutants	<=64.06 % weight [<i>Test Method:Calculated</i>]
Volatile Organic Compounds	3.5 % [<i>Test Method:calculated per CARB title 2</i>]
Percent volatile	78
VOC Less H2O & Exempt Solvents	< 130 g/l [<i>Test Method:calculated SCAQMD rule 443.1</i>]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be

reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. May cause additional health effects (see below).

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Single exposure, above recommended guidelines, may cause:

Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Methylene Chloride	75-09-2	Grp. 2A: Probable human carc.	International Agency for Research on Cancer
Methylene Chloride	75-09-2	Anticipated human carcinogen	National Toxicology Program Carcinogens
Methylene Chloride	75-09-2	Cancer hazard	OSHA Carcinogens

Medical conditions aggravated by exposure:

Can aggravate pre-existing cardiovascular disease.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE _{2,000} - 5,000 mg/kg
Methylene Chloride	Dermal	Rat	LD50 > 2,000 mg/kg
Methylene Chloride	Inhalation-Vapor (4 hours)	Rat	LC50 63.7 mg/l
Methylene Chloride	Ingestion	Rat	LD50 1,410 mg/kg
Non-Hazardous Components	Dermal	Not available	LD50 > 2,000 mg/kg
Non-Hazardous Components	Ingestion	Not available	LD50 > 2,000 mg/kg
1,1,1,2-Tetrafluoroethane	Inhalation-Gas (4 hours)	Rat	LC50 > 359,300 ppm
Carbon Dioxide	Inhalation-Gas (4 hours)	Rat	LC50 > 53,000 ppm
Dimethyl Ether	Inhalation-Gas (4 hours)	Rat	LC50 164,000 ppm
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methylene Chloride	Rabbit	Irritant
Non-Hazardous Components	Professional judgement	No significant irritation
1,1,1,2-Tetrafluoroethane	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Methylene Chloride	Rabbit	Severe irritant
Non-Hazardous Components	Professional judgement	No significant irritation
1,1,1,2-Tetrafluoroethane	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Non-Hazardous Components		Not classified

Respiratory Sensitization

Name	Species	Value
Talc	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Methylene Chloride	In vivo	Not mutagenic
Methylene Chloride	In Vitro	Some positive data exist, but the data are not sufficient for classification
Dimethyl Ether	In Vitro	Not mutagenic

Dimethyl Ether	In vivo	Not mutagenic
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Methylene Chloride	Inhalation	Multiple animal species	Carcinogenic
Dimethyl Ether	Inhalation	Rat	Not carcinogenic
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Methylene Chloride	Inhalation	Not classified for female reproduction	Rat	NOAEL 5.2 mg/l	2 generation
Methylene Chloride	Inhalation	Not classified for male reproduction	Rat	NOAEL 5.2 mg/l	2 generation
Methylene Chloride	Inhalation	Not classified for development	Multiple animal species	NOAEL 4.3 mg/l	during gestation
Carbon Dioxide	Inhalation	Not classified for male reproduction	Mouse	LOAEL 350,000 ppm	not available
Carbon Dioxide	Inhalation	Not classified for development	Rat	LOAEL 60,000 ppm	24 hours
Dimethyl Ether	Inhalation	Not classified for development	Rat	NOAEL 40,000 ppm	during organogenesis
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methylene Chloride	Dermal	blood	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	4 hours
Methylene Chloride	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
Methylene Chloride	Inhalation	blood	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Methylene Chloride	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
1,1,1,2-Tetrafluoroethane	Inhalation	cardiac sensitization	May cause damage to organs	Dog	NOAEL 40,000 ppm	5 minutes
Dimethyl Ether	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 10,000 ppm	30 minutes
Dimethyl Ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 100,000 ppm	5 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methylene Chloride	Inhalation	kidney and/or	Some positive data exist, but the	Rat	LOAEL 6.95	2 years

		bladder	data are not sufficient for classification		mg/l	
Methylene Chloride	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.17 mg/l	2 years
Methylene Chloride	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	LOAEL 35 mg/l	8 weeks
Methylene Chloride	Inhalation	heart	Not classified	Human	NOAEL Not available	
Methylene Chloride	Inhalation	immune system	Not classified	Rat	NOAEL 18 mg/l	28 days
Methylene Chloride	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1,200 mg/kg/day	3 months
Methylene Chloride	Ingestion	blood	Not classified	Rat	NOAEL 249 mg/kg/day	2 years
Methylene Chloride	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,469 mg/kg/day	3 months
Methylene Chloride	Ingestion	eyes	Not classified	Rat	NOAEL 249 mg/kg/day	104 weeks
Carbon Dioxide	Inhalation	heart bone, teeth, nails, and/or hair liver nervous system kidney and/or bladder respiratory system	Not classified	Rat	LOAEL 60,000 ppm	166 days
Dimethyl Ether	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 25,000 ppm	2 years
Dimethyl Ether	Inhalation	liver	Not classified	Rat	NOAEL 20,000 ppm	30 weeks
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous

chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact manufacturer for more information

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Carcinogenicity

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Methylene Chloride	75-09-2	Trade Secret 40 - 70

This material contains a chemical which requires export notification under TSCA Section 12[b]:

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
Methylene Chloride	75-09-2	Toxic Substances Control Act (TSCA) 6 Banned or Restricted Use Chemicals	Proposed

15.2. State Regulations

Contact manufacturer for more information

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact manufacturer for more information

15.4. International Regulations

Contact manufacturer for more information

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification****Health:** 3 **Flammability:** 0 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride. During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information.

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